

PAINTING SCHEDULE FOR EQUIPMENTS OF LUBE OIL SYSTEM
(FGD SYSTEM)

S.No.	Item description	Surface Prep.	Painting Schedule							Colour Shade/ Surface area (m²)
			Primer	Min. DFT (μ)	Intermediate	Min. DFT (μ)	Finish	Min. DFT(μ)	Total DFT (μ)	
01	MOP/AOP/EOP	SA 2 ½	As per supplier standard						120-140	RAL 9002
02	Motor for AOP/MOP and EOP	SA 2 ½	As per supplier standard						110-130	RAL7032
04	Lube Oil Tank	SA 2 ½ (External)	Chemical resistant epoxide priming paint	140			Chemical resistant epoxide finishing paint	35	175-200	RAL 9002
05	Duplex Filter	SA 2 ½	As per supplier standard						120-140	RAL 9002
06	Accumulator	SA 2 ½	As per supplier standard						120-140	RAL 9002
07	Lube Oil cooler	SA 2 ½	As per supplier standard						120-140	RAL 9002

Note: For all other items not covered in above list, painting shall be as per BHEL standard practice.